



SHEET 1 OF 1

PRELIM

AMERICAN INTERNATIONAL, LLC

GENERAL INFORMATION & SPECIFICATION

1. ALL DIMENSIONS GIVEN IN INCHES. **DO NOT SCALE DRAWING**
2. REMOVE ALL UNNECESSARY BURRS & SHARP EDGES.
3. UNLESS NOTED OTHERWISE: ALL WELDS USE ROD E7018 L.H. OR EQUIV. ALL WELDS TO BE VISUALLY INSPECTED AS PER A.W.S SECTION 8.6. D14.1-97. ALL WELDS AND EDGE PREPARATION SHALL CONFORM TO THE A.W.S SECTION 8.6 D14.1-97 AS WELL.

TOLERANCING & PROJECTION INFORMATION

1. DIMENSIONAL TOLERANCES, UNLESS OTHERWISE NOTED:
 FRACTIONS: $\pm 1/16$
 DECIMAL: ± 0.03 XXX ± 0.005
 ANGLES: $\pm 2'$
2. THIRD ANGLE PROJECTION

PART IDENTIFICATION INFORMATION

1. PART IDENTIFICATION REQUIREMENT
 ETCH PAINT MARKER
 LABEL TAG
 METAL STAMP OTHER, SEE NOTE ON DRAWING
2. SURFACE PREPARATION & COATING
 NONE FINISH COAT, SEE NOTE ON DRAWING
 THREADED & MACHINED SURFACES TO BE FREE FROM PAINT PRIMER.

THIS DRAWING MUST NOT BE USED UNTIL APPROVED FOR CONSTRUCTION. THIS DRAWING IS THE EXCLUSIVE PROPERTY OF AMERICAN INTERNATIONAL LLC (AI). ITS ACCEPTANCE CONSTITUTES AN AGREEMENT THAT IT SHALL BE TREATED AS A STRICTLY CONFIDENTIAL DOCUMENT AND IS TO BE RETURNED UPON REQUEST, AND IS NOT TO BE COMMUNICATED, DISCLOSED, OR COPIED EXCEPT AS EXPRESSLY AUTHORIZED IN WRITING BY AI. © 2016

DRAWN BY	RAL	DATE	3/17/2021
APPROVED BY		DATE	
PART NO.	D43-MO-21-1000-000		REV.
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