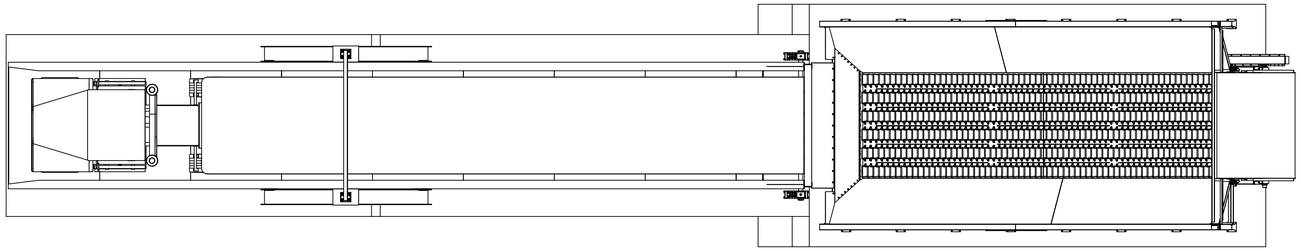
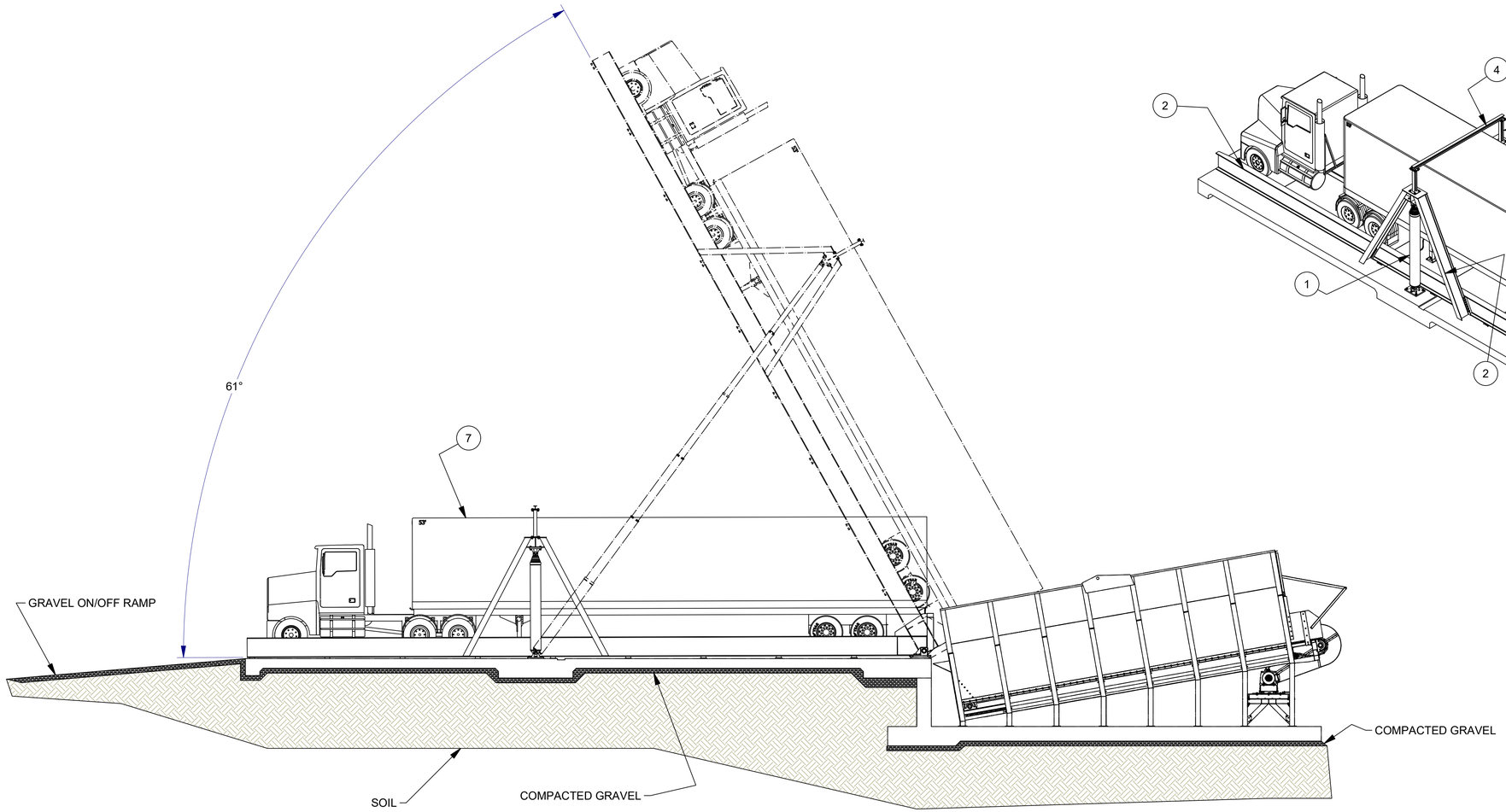
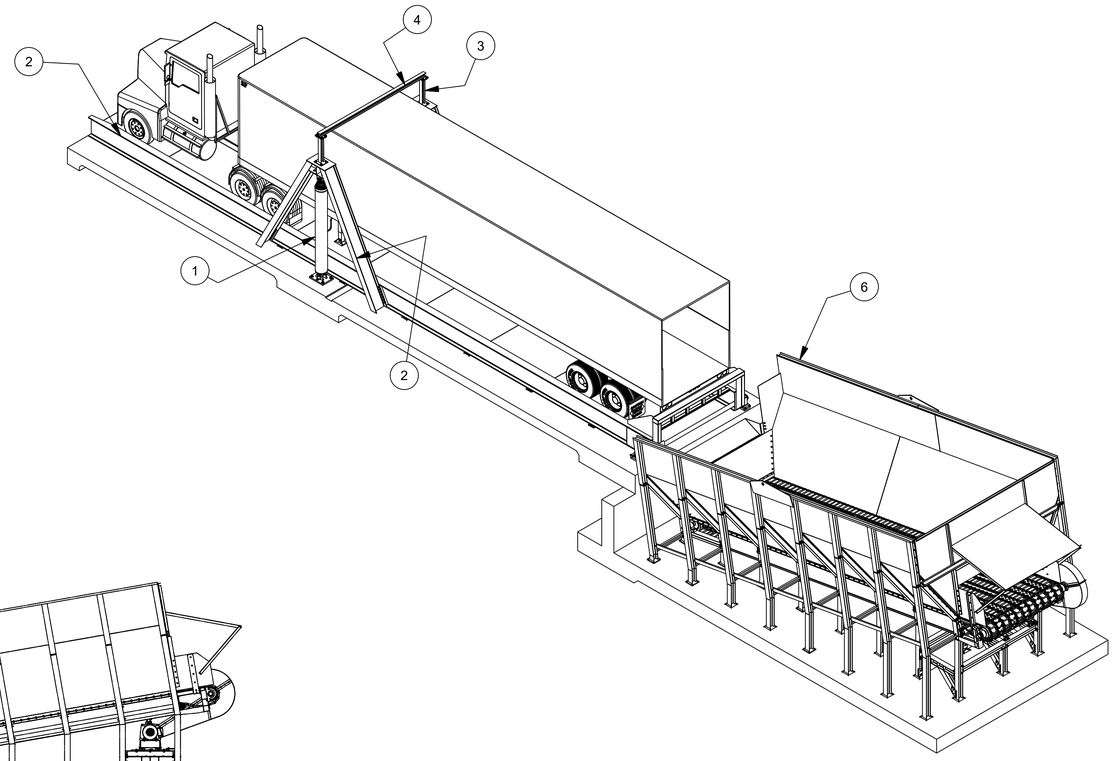
IT.	QTY	DESCRIPTION	PART NO.
1	2	TILT CYLINDER	11D5-xx-475
2	1	70FT DRIDGE	D70-LPBS-21-2000-000
3	2	WELDMENT, TIP OVER PROTECTION LEG	D70-LPBS-21-2500-000
4	1	WELDMENT, TIP OVER PROTECTION CROSS BEAM	D70-LPBS-21-2600-000
5	1	FOUNDATION PLAN	D70-LPBS-STD-08-6000-000
6	1	WOOD CHIP HOPPER	H50-WC-15-1000-000
7	2	TRACTOR/TRAILER	REFERENCE ONLY
8	1	PIVOT SHAFT	SP - PS - TYPE B - 000







SHEET 1 OF 1

AMERICAN INTERNATIONAL, LLC

70FT DUMPER WITH LOWERED HOPPER

GENERAL INFORMATION & SPECIFICATION

1. ALL DIMENSIONS GIVEN IN INCHES ***DO NOT SCALE DRAWING***
2. REMOVE ALL UNNECESSARY BURRS & SHARP EDGES.
3. UNLESS NOTED OTHERWISE: ALL WELDS USE ROD E7018 L.H. OR EQUIV. ALL WELDS TO BE VISUALLY INSPECTED AS PER A.W.S SECTION 8.6. D14.1-97. ALL WELDS AND EDGE PREPARATION SHALL CONFORM TO THE A.W.S SECTION 8.6 D14.1-97 AS WELL.

TOLERANCING & PROJECTION INFORMATION

1. DIMENSIONAL TOLERANCES, UNLESS OTHERWISE NOTED:
   FRACTIONS..... ± 1/16
   DECIMAL..... XX = ± 0.03 XXX = ± 0.005
   ANGLES..... ± 2°
2. THIRD ANGLE PROJECTION

PART IDENTIFICATION INFORMATION

1. PART IDENTIFICATION REQUIREMENT
   ☐ ETCH ☐ PAINT MARKER
   ☐ LABEL ☐ TAG
   ☐ METAL STAMP ☐ OTHER, SEE NOTE ON DRAWING
2. SURFACE PREPARATION & COATING
   ☐ NONE ☐ FINISH COAT, SEE NOTE ON DRAWING

THREADED & MACHINED SURFACES TO BE FREE FROM PAINT/PRIMER.

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DRAWN BY	RAL
DATE	6/3/2021
APPROVED BY	
DATE	
PART NO.	D70-LPBS-ER-21-1000-000
REV.	0